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No : 2022-6-E Date : 2022.05.13

To : All Surveyors and who it may concern

Subject	9.160 Notice for Amendments to the KR Technical Rules
Subject	- Guidance for Prevention Systems of Pollution from Ships
Application	(Refer to Effective date for each KR Technical Rules specified
Application	in Par.1 and the attachment)

 Please be informed that the amendments have been made to the following KR Technical Rule 2021 as attachment to reflect Requests for Establishment/Revision of Classification Technical Rules. And you are kindly requested to apply the amendments on the relevant works according to effective date.

Amended KR Technical Rule	Effective Date	Amendments
Guidance for Prevention Systems of Pollution from Ships	1 Jun 2022 (Date of contract for ship construction or the application date for installation)	Updating IMO instrument to MEPC.Res.340(77) To reflect result of internal review Indicating that the Guidance is separate from the Convention Updating texts to clarification

2. Furthermore, please be informed that the amendments will be included in 2022 edition for Rules and Guidance on KR Classification Technical Rules which is provided on the website.

Attachments :

Amendment for Guidance for Prevention System of Pollution from Ships. (The end)

## Amendments of Classification Tech. Rule Guidance for Prevention Systems of Pollution from ships

2022. 5.



## Machinery Rule Development Team

## - Main Amendments -

- (1) Request for Establishment/Revision of Classification Technical Rules
   <ships contracted for construction on or an application for installation or after 2022/06/01>
  - Clarifying the intention of Class requirements separated from ones of conventions(MARPOL and IMO instruments)
  - Updated texts for clarification meaning of requirements.
- (2) Etc.

<ships contracted for construction on or an application for installation or after 2022/06/01>

 Adding the provision for application of systems other than reducing engine NOx or SOx emissions (ex. iCER of WinGD used only for improve combustion efficiency)

Present	Amendment
<section-header><section-header><section-header><section-header><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></section-header></section-header></section-header></section-header>	<ul> <li>CHAPTER 1 Environmental Protection SystemsShips</li> <li>Dection 1 General</li> <li>101. General</li> <li>1. This GuidanceChapter applies to the ships classed with the Society or intended to be registered under the Society with the notation, which intended to comply with the environmental protection requirements for design, construction and operation for obtaining the relevant notation.</li> <li>2. This GuidanceChapter determines the level of the environmental protection revention, air pollution prevention, preventing destruction of the ecosystem ship recycling, and safety management systems.</li> <li>3. The notation prescribed in (1) are classified into the followings.</li> <li>(1) CLEAN1 notation: Ships complying with additional requirements of the Society in Sec. 3.</li> <li>(3) CLEAN3 notation: Ships complying with additional requirements of the Society in Sec. 4.</li> </ul>
(*) As per the reason of amendment, the title of Section 2 to Section 4 is als Section 2 Environmental Protection Systems (Phase 1)	so updated as follow: Section 2 Environmental Protection SystemsShips (Phase 1)
Section 3 Environmental Protection <u>Systems</u> (Phase 2)	Section 3 Environmental Protection SystemsShips (Phase 2)
Section 4 Environmental Protection Systems (Phase 3)	Section 4 Environmental Protection <del>Systems</del> Ships (Phase 3)

Present	Amendment
CHAPTER 1 Environmental Protection Systems	CHAPTER 1 Environmental Protection SystemsShips
Section 2 Environmental Protection <u>System</u> (Phase 1)	Section 2 Environmental Protection SystemShips (Phase 1)
(Omitted)	(Omitted)
203. Air pollution prevention	203. Air pollution prevention
1. The emission of nitrogen oxides from engine is to be complied with MARPOL Annex VI Reg.13.	<ol> <li>The emission of nitrogen oxides from engine is to be complied with MARPOL Annex VI Reg.13.</li> </ol>
<ol> <li>The sulphur content of fuel oil used or carried for use on board a ship is to be complied with MARPOL Annex VI Reg.14. Alternatively, ratio of emission sulphur dioxide per carbon dioxide (SO2(ppm)CO2(% v/v)) is to be complied with IMO Res.MEPC.259(68).</li> </ol>	<ol> <li>The sulphur content of fuel oil used or carried for use on board a ship is to be complied with MARPOL Annex VI Reg.14. Alternatively, ratio of emission sulphur dioxide per carbon dioxide (SO2(ppm)CO2(% v/v)) is to be complied with IMO Res.MEPC.259(68)340(77).</li> </ol>
(Omitted)	(Omitted)

Present	Amendment
CHAPTER 1 Environmental Protection <u>Systems</u> Section 3 Environmental Protection <u>Systems</u> (Phase 2)	CHAPTER 1 Environmental Protection SystemsShips Section 3 Environmental Protection SystemsShips (Phase 2)
<ul> <li>302. Marine pollution prevention <ul> <li>(Omitted)</li> </ul> </li> <li>2. For cargo area of oil tankers, the following requirements are to be complied with: <ul> <li>(Omitted)</li> <li>(3) Coamings are to be fitted on deck in accordance with Pt 8, Ch 2, 401.</li> <li>6 of the <u>Rules</u>.</li> <li>(4) Requirements in Pt 7, Ch 1, 1002. 7 (4) of the <u>Rules</u> are to be complied with.</li> </ul> </li> <li>(Omitted)</li> </ul>	<ul> <li>302. Marine pollution prevention <ul> <li>(Omitted)</li> </ul> </li> <li>2. For cargo area of oil tankers, the following requirements are to be complied with: <ul> <li>(Omitted)</li> <li>(3) Coamings are to be fitted on deck in accordance with Pt 8, Ch 2, 401.</li> <li>6 of the Rules for the Classification of Steel Ships.</li> <li>(4) Requirements in Pt 7, Ch 1, 1002. 7 (4) of the Rules for the Classification of Steel Ships are to be complied with.</li> </ul> </li> <li>(Omitted)</li> </ul>
<ul> <li>4. NLS tankers defined in MARPOL Annex II/16.9 are to be comply with the following requirements. (Omitted)</li> <li>(2) Coamings are to be fitted on deck in accordance with Pt 7, Ch 6, 307. 7 of the <u>Rules</u>.</li> <li>(3) Piping systems serving permanent ballast tanks are to be independent of piping systems serving cargo tanks and of cargo tanks themselves in accordance with Pt 7, Ch 6, 305. 1 of the <u>Rules</u>.</li> </ul>	<ul> <li>4. NLS tankers defined in MARPOL Annex II/16.9 are to be comply with the following requirements. (Omitted)</li> <li>(2) Coamings are to be fitted on deck in accordance with Pt 7, Ch 6, 307. 7 of the Rules for the Classification of Steel Ships.</li> <li>(3) Piping systems serving permanent ballast tanks are to be independent of piping systems serving cargo tanks and of cargo tanks themselves in accordance with Pt 7, Ch 6, 305. 1 of the Rules for the Classification of Steel Ships.</li> </ul>
(Omitted)	(Omitted)

Present	Amendment
CHAPTER 1 Environmental Protection Systems Section 3 Environmental Protection Systems (Phase 2)	CHAPTER 1 Environmental Protection SystemsShips
Section 5 Environmental Protection <u>Systems</u> (Plase 2)	Section 3 Environmental Protection <del>Systems<u>Ships</u> (Phase 2)</del>
303. Air pollution prevention	303. Air pollution prevention
1. The emission of nitrogen <u>oxides</u> from engine is to be complied with <b>203.</b> 1. And one or more notations specified in Chapter 2 is to be applied.	<ol> <li>The emission of nitrogen oxides from engine is to be complied with 203. 1. And one or more notations specified in Chapter 2 is to be applied.</li> </ol>
2. It is to be complied with 202. 2. of this chapter with respect to sulphur <u>oxides</u> . And notations specified in Chapter 3 is to be applied.	2. It is to be complied with 202. 2. of this chapter with respect to sulphur oxides. And notations specified in Chapter 3 is to be applied.
(Omitted)	(Omitted)
Section 4 Environmental Protection <del>Systems<u>Ships</u> (Phase 3)</del>	Section 4 Environmental Protection <del>Systems<u>Ships</u> (Phase 3)</del>
402. Marine pollution prevention	402. Marine pollution prevention
(Omitted)	( <i>Omitted</i> )
<b>3.</b> NLS tankers defined in MARPOL Annex II/16.9 are to be comply with the following requirements.	<ol> <li>NLS tankers defined in MARPOL Annex II/16.9 are to be comply with the following requirements.</li> </ol>
<ul> <li>(1) The arrangements of cargo tanks are to comply with the double hull and double bottom requirements of a Type 2 ship specified in Pt 7, Ch 6, 206. 1 (2) of the <u>Rules</u> unless a Type 1 ship is to comply with requirements of a Type 1 ship.</li> <li>(2) Gauging systems for cargo tanks are to be of closed device specified in Pt 7, Ch 6, 1301. 1 (3) of the <u>Rules</u>.</li> </ul>	<ol> <li>The arrangements of cargo tanks are to comply with the double hull and double bottom requirements of a Type 2 ship specified in Pt 7, Ch 6, 206. 1 (2) of the Rules for the Classification of Steel Ships unless a Type 1 ship is to comply with requirements of a Type 1 ship.</li> <li>(2) Gauging systems for cargo tanks are to be of closed device specified in Pt 7, Ch 6, 1301. 1 (3) of the Rules for the Classification of Steel Ships.</li> </ol>
	(Omitted)

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 1 General	Section 1 General
101. General	101. General
1. This Chapter applies to nitrogen oxide emission abatement system to control of emitted amount of nitrogen <u>oxides</u> (NOx) to the atmosphere through engines installed on ships.	<ol> <li>This Chapter applies to nitrogen oxide emission abatement system to control of emitted amount of nitrogen oxides (<u>hereinafter_NOx</u>) to the atmosphere through engines installed on ships.</li> </ol>
<ol> <li>Amount of emitted <u>nitrogen oxides</u> via emission abatement system is to be complied with <b>Reg.13 of MARPOL Annex VI</b>, taking into account operating environment of installed ship.</li> </ol>	<ol> <li>Amount of emitted nitrogen oxides<u>NOx</u> via emission abatement system is to be complied with Reg.13 of MARPOL Annex VI, taking into account operating environment of installed ship.</li> </ol>
<b>3.</b> <u>Nitrogen oxides</u> emission abatement system can comply with the designed amount of emission in accordance with above <b>2</b> by passing selective catalytic reduction device, exhaust gas recirculation system, or adjusting combustion condition.	<ol> <li>Nitrogen oxidesNOx emission abatement system can comply with the de- signed amount of emission in accordance with above 2 by passing selective catalytic reduction device, exhaust gas recirculation system, or adjusting com- bustion condition.</li> </ol>
(New)	4. Where considered necessary by the Society, the requirements in this Chapter can be applied correspondingly to systems other than those intended for re- ducing NOx emissions.

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 1 General	Section 1 General
102. Notation	102. Notation
1. Ships equipped with the <u>nitrogen oxides</u> emission abatement system specified in 101. 3 shall be applied the "CEmN" notation.	<ol> <li>Ships equipped with the nitrogen oxides<u>NOx</u> emission abatement system specified in 101. 3 shall be applied the "CEmN" notation.</li> </ol>
2. Additional notation is to be applied in accordance with mechanism of <u>nitrogen</u> <u>oxides</u> emission abatement system as follow:	<ol> <li>Additional notation is to be applied in accordance with mechanism of nitrogen oxidesNOx emission abatement system as follow:</li> </ol>
<ul> <li>CEmN-SCR : Ships equipped with selective catalytic reduction system conformed to Sec. 2</li> <li>CEmN-EGR : Ships equipped with exhaust gas recirculation system conformed to Sec. 3</li> <li>CEmN-E&amp;F : Ships reducing emission of <u>nitrogen oxides</u> by adjusting combustion environment and/or fuel used in engines without a separate <u>nitrogen oxides</u> emission abatement system</li> <li>When multiple nigrogen oxides emission abatement system are applied, the additional notations in 102. 2 is to be added. For example, notation "CEmN-E&amp;F, EGR" is applied, if ship is complied with the Reg.13.4(Tier II) of MARPOL Annex VI by adjusting combustion environment and/or fuel used in engines and the Reg.13.5(Tier III) of MARPOL Annex VI is complied by using exhaust gas recirculation system.</li> </ul>	<ul> <li>CEmN-SCR : Ships equipped with selective catalytic reduction system conformed to Sec. 2</li> <li>CEmN-EGR : Ships equipped with exhaust gas recirculation system conformed to Sec. 3</li> <li>CEmN-E&amp;F : Ships reducing emission of nitrogen oxidesNOx by adjusting combustion environment and/or fuel used in engines without a separate mitrogen oxidesNOx emission abatement system</li> <li>When multiple nigrogen oxidesNOx emission abatement systems are applied, the additional notations in 102. 2 is to be added can be specified side-by-side.</li> <li>For example, notation "CEmN-E&amp;F, EGR" is applied, if ship is complied with the Reg.13.4(Tier II) of MARPOL Annex VI by adjusting combustion environment and/or fuel used in engines and the Reg.13.5(Tier III) of MARPOL Annex VI is complied by using exhaust gas recirculation system.</li> </ul>

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 2 Selective Catalytic Reduction system(SCR)	Section 2 Selective Catalytic Reduction(SCR) system
201. General	201. General
1. Application	1. Application
<ol> <li>This <u>Guidance</u> applies to the <u>SCR</u> system, reductant agent tanks and pip- ing systems of reductant agents, etc. using urea (e.g. AUS 40 - aqueous urea solution specified in ISO 18611-1:2014) or ammonia solutions as the reductant agents to reduce NOx emission from <u>diesel</u> engines. In cases where agents other than those mentioned above are used, they are to be as deemed appropriate by the Society in a viewpoint of corro- sion, fire, and human safety.</li> <li>This <u>Guidance</u> covers the safety requirements for the installation of SCR systems, the performance and tests, etc. related to SCR systems to re- duce NOx emission are to comply with <u>MARPOL Annex VI and Marine Environment Management Act</u>.</li> </ol>	<ol> <li>This <u>GuidanceSection</u> applies to the <u>Selective Catalytic Reduction(herein-after</u> SCR) system, reductant agent tanks and piping systems of reductant agents, etc. using urea (e.g. AUS 40 - aqueous urea solution specified in ISO 18611-1:2014) or ammonia solutions as the reductant agents to reduce NOx emission from <u>diesel</u> engines. In cases where agents other than those mentioned above are used, they are to be as deemed appropriate by the Society in a viewpoint of corrosion, fire, and human safety.</li> <li>This <u>GuidanceSection</u> covers the safety requirements for the installation of SCR system.</li> <li>As separate from requirements in this Section, the performance and tests, etc. related to SCR systems to reduce NOx emission are to comply with requirements in Conventions and guidelines such as the MARPOL Annex VI, NOx technical code and IMO Res.MEPC.291(71) and requirements from administration such as Marine Environment Management Act in Republic of Korea.</li> </ol>
(to the next page)	(to the next page)

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 2 Selective Catalytic Reduction system(SCR)	Section 2 Selective Catalytic Reduction <u>(SCR)</u> system 201. General
1. Application	1. Application
<ul> <li>(3) Where a ship designed for the reduction of NOx emissions by the use of <u>selective catalytic reduction</u> system is designed, is to be constructed and tested in accordance with this Guidance, the CEmN-SCR notation is to be assigned.</li> <li>(4) <u>Since Selective Catalytic Reduction System technology will be under constant development</u>, the requirements of this <u>Guidance may need to be supported by additional information and requirements</u>, on a case by case basis. Designs that are not in compliance with this <u>Guidance may be approved after evaluation by the Society</u>, provided that it can be demonstrated that the design represents an equal or better level of safety.</li> </ul>	<ul> <li>(3)(4) Where a ship designed for the reduction of NOx emissions by the use of selective catalytic reductionSCR system is designed, is to be constructed and tested in accordance with this Section, the CEmN-SCR notation is to be assigned.</li> <li>(4)(5) Since Selective Catalytic Reduction System technology will be under constant development, tThe requirements of this GuidanceSection may need to be supported by additional information and requirements considerations, on a case by case basis. Designs that are not in compliance with this GuidanceSection may be approved after evaluation by the Society, provided that it can be demonstrated that the design represents an equal or better level of safety.</li> </ul>

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxides Emission Abatement Systems
Section 2 Selective Catalytic Reduction system(SCR)	Section 2 Selective Catalytic Reduction(SCR) system
204. System configuration	204. System configuration
1. General	1. General
<ol> <li>The piping system which may contain ammonia solution and urea solution is to comply with the requirements of the <u>Rules</u> in addition to the requirements of this <u>Guidance</u>.</li> <li>The control system of the reductant injection system is to be in accordance with the requirements in Pt 6, Ch 2 of the <u>Rules</u>, automatic and remote control system is to be in accordance with the requirements in Pt 9, Ch 3 of the <u>Rules</u>.</li> </ol>	<ol> <li>The piping system which may contain ammonia solution and urea solution is to comply with the requirements of the Rules for the Classification of Steel Ships in addition to the requirements of this GuidanceSection.</li> <li>The control system of the reductant injection system is to be in accordance with the requirements in Pt 6, Ch 2 of the Rules for the Classification of Steel Ships, automatic and remote control system is to be in accordance with the requirements in Pt 9, Ch 3 of the Rules for the Classification of Steel Ships.</li> </ol>
(Omitted)	(Omitted)
(*) The following listed provisions are also to amend as same as an above an If some provision contains amendments other than to change the expression amendments.	nendment to update "Rules". (Omitted detailed text) on "Rules" to "Rules for the Classification of Steel Ships", the provisions have all
Ch.2 Sec.2 Selective Catalytic Reduction(SCR) system	Ch.3 Sec 2 Exhaust Gas Cleaning(EGC) System
	Ch.3 Sec 2 Exhaust Gas Cleaning(EGC) System "205. EGC System Configuration"
"204. System configuration"	Ch.3 Sec 2 Exhaust Gas Cleaning(EGC) System "205. EGC System Configuration" "206. EGC System Equipment"
	"205. EGC System Configuration"
"206. Handling ammonia solution as reductant agent"	"205. EGC System Configuration" "206. EGC System Equipment"
"204. System configuration" "206. Handling ammonia solution as reductant agent" "207. Survey and Test"	"205. EGC System Configuration" "206. EGC System Equipment" "207. EGC System Piping"
"204. System configuration" "206. Handling ammonia solution as reductant agent" "207. Survey and Test" "208. Periodical Surveys"	<ul> <li>"205. EGC System Configuration"</li> <li>"206. EGC System Equipment"</li> <li>"207. EGC System Piping"</li> <li>"208. System Design"</li> </ul>
"204. System configuration" "206. Handling ammonia solution as reductant agent" "207. Survey and Test" "208. Periodical Surveys"	<ul> <li>"205. EGC System Configuration"</li> <li>"206. EGC System Equipment"</li> <li>"207. EGC System Piping"</li> <li>"208. System Design"</li> </ul>
<ul> <li>"204. System configuration"</li> <li>"206. Handling ammonia solution as reductant agent"</li> <li>"207. Survey and Test"</li> <li>"208. Periodical Surveys"</li> <li>Ch.2 Sec 3 Exhaust Gas Recirculation(EGR) System</li> </ul>	"205. EGC System Configuration" "206. EGC System Equipment" "207. EGC System Piping" "208. System Design" "209. Survey and Test"
<ul> <li>"204. System configuration"</li> <li>"206. Handling ammonia solution as reductant agent"</li> <li>"207. Survey and Test"</li> <li>"208. Periodical Surveys"</li> <li>Ch.2 Sec 3 Exhaust Gas Recirculation(EGR) System</li> <li>"305. EGR System Configuration"</li> </ul>	<ul> <li>"205. EGC System Configuration"</li> <li>"206. EGC System Equipment"</li> <li>"207. EGC System Piping"</li> <li>"208. System Design"</li> <li>"209. Survey and Test"</li> <li>Ch.3 Sec 4 Ships using Low Sulphur Fuel</li> </ul>
<ul> <li>"204. System configuration"</li> <li>"206. Handling ammonia solution as reductant agent"</li> <li>"207. Survey and Test"</li> <li>"208. Periodical Surveys"</li> <li>Ch.2 Sec 3 Exhaust Gas Recirculation(EGR) System</li> <li>"305. EGR System Configuration"</li> <li>"306. EGR System Equipment "</li> </ul>	<ul> <li>"205. EGC System Configuration"</li> <li>"206. EGC System Equipment"</li> <li>"207. EGC System Piping"</li> <li>"208. System Design"</li> <li>"209. Survey and Test"</li> </ul> Ch.3 Sec 4 Ships using Low Sulphur Fuel (To discuss updating to "Low Sulphur Fuel Oil" at this amendment)

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 2 Selective Catalytic Reduction system(SCR)	Section 2 Selective Catalytic Reduction(SCR) system
204. System Configuration	204. System Configuration
2. SCR system (Omitted)	2. SCR system (Omitted)
<ul> <li>(4) Exhaust gas heating device <ul> <li>(A) General</li> <li>In cases where exhaust gas heating devices are installed in order to raise the temperature of the exhaust gas from engines, the requirements in this <u>Guidance</u> are to be complied with. Exhaust gas heating devices which are not equipped with burners are to conform to requirements deemed appropriate by the Society.</li> </ul></li></ul>	<ul> <li>(4) Exhaust gas heating device <ul> <li>(A) General</li> <li>In cases where exhaust gas heating devices are installed in order to raise the temperature of the exhaust gas from engines, the requirements in this <u>GuidanceSection</u> are to be complied with. Exhaust gas heating devices which are not equipped with burners are to conform to requirements deemed appropriate by the Society.</li> </ul></li></ul>
(Omitted)	(Omitted)
208. Periodical Surveys	208. Periodical Surveys
1. General	1. General
For items not specified in this <u>Guidance</u> , the relevant requirements specified in <b>Pt 1 of the <u>Rules</u></b> apply.	For items not specified in this GuidanceSection, the relevant requirements specified in <b>Pt 1 of the Rules<u>for the Classification of Steel Ships</u> apply.</b>
(Omitted)	(Omitted)

Present	Amendment
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>
Section 3 Exhaust Gas Recirculation(EGR) System	Section 3 Exhaust Gas Recirculation(EGR) System
301. General	301. General
1. This <u>Guidance</u> is to apply to Exhaust Gas Recirculation(hereinafter EGR) system and their auxiliary systems reducing <u>diesel</u> engine NOx emissions.	<ol> <li>This <u>GuidanceSection</u> is to apply to Exhaust Gas Recirculation(<u>hereinafter</u> EGR) system and their auxiliary systems reducing <u>diesel</u> engine NOx emissions<u>and</u> <u>deals with safety requirements for the arrangement of the system</u>.</li> </ol>
<ol> <li>For items not specified in this <u>Guidance</u>, the relevant requirements specified in Pt 5 of the Rules apply.</li> </ol>	<ol> <li>For items not specified in this GuidanceSection, the relevant requirements specified in Pt 5 of the Rules for the Classification of Steel Ships apply.</li> </ol>
(New)	3. As separate from requirements in this Section, the performance and tests, etc. related to EGR system to reduce NOx emission are to comply with re- quirements in Conventions and guidelines such as the MARPOL Annex VI and NOx technical code, and requirements from administration such as Marine Environment Management Act in Republic of Korea.
3. <u>Since EGR technology will be under constant development, the requirements</u> of this Guidance may need to be supported by additional <u>information and requirements</u> , on a case by case basis. Designs that are not in compliance with this <u>Guidance</u> may be approved after evaluation by the Society, provided that it can be demonstrated that the design represents an equal or better level of safety.	<b>34.</b> Since EGR technology will be under constant development, tThe requirements of this Section may need to be supported by additional information and requirementsconsiderations, on a case by case basis. Designs that are not in compliance with this GuidanceSection may be approved after evaluation by the Society, provided that it can be demonstrated that the design represents an equal or better level of safety.
(Omitted)	(Omitted)

Present	Amendment			
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>			
Section 3 Exhaust Gas Recirculation(EGR) System	Section 3 Exhaust Gas Recirculation(EGR) System			
302. Notation	302. Notation			
<ol> <li>Where a ship designed for the reduction of NOx emissions by the use of Exhaust Gas Recirculation system is designed, constructed and tested in accordance with this <u>Guidance</u>, the CEmN-EGR notation of Table 2.3.1 is to be assigned.</li> <li>(New)</li> <li>In addition to CEmN-EGR, CEmN-EGR(R) and/or (S) may be additionally assigned if the relevant requirements are met.</li> <li>(1) Where a ship provided EGR systems that incorporate engine systems that are designed for the purposes of removing the sulfur by-products from the exhaust gases that originate from the fuel and incorporate, for example, water scrubbing and water cleaning systems, the CEmN-EGR is to be assigned. Where a water treatment system is incorporated in the EGR</li> </ol>	<ol> <li>Where a ship designed for the reduction of NOx emissions by the use of Exhaust Gas Recirculation system is designed, constructed and tested in accordance with this <u>GuidanceSection</u>, the CEmN-EGR notation of Table 2.3.1 is to be assigned.</li> <li>(1) Where a ship provided EGR system that incorporate engine systems that are designed for the purposes of removing the sulfur by-products from the exhaust gases that originate from the fuel and incorporate, for example, water scrubbing and water cleaning systems, the CEmN-EGR is to be assigned.</li> <li>In addition to CEmN-EGR, CEmN-EGR(R) and/or (S) may be additionally assigned if the relevant requirements are met.</li> <li>Where a ship provided EGR systems that incorporate engine systems that are designed for the purposes of removing the sulfur by-products from the exhaust gases that originate from the fuel and incorporate, for example, water scrubbing and water cleaning systems, the CEmN-EGR is to be assigned if the relevant requirements are met.</li> </ol>			
system, the washwater discharge criteria is to meet the requirements of IMO Res. MEPC.259(68). (2020) (Omitted)	be assigned. Where a water treatment system is incorporated in the EGF system, the washwater discharge criteria is to meet the requirements o IMO Res. MEPC.259(68). (2020) (Omitted)			

	Present	Amendment CHAPTER 2 Nitrogen oxides Emission Abatement Systems			
CHAPTER	2 Nitrogen oxides Emission Abatement System				
Section	n 3 Exhaust Gas Recirculation(EGR) System		Section	3 Exhaust Gas Recirculation(EGR) System	
302. Notation		302	2. Notation		
Table 2.3.1. Class	Notation of EGR	Т	able 2.3.1. Class N	Notation of EGR	
No. Notation	relevant requirements	Ν	No. Notation	relevant requirements	
1 CEmN-EGR	All requirements of Section 3 EGR Excluding the relevant requirements of No. 2 and 3 of this table		1 CEmN-EGR	All requirements of Section 3 EGR Excluding the relevant requirements of No. 2 and 3 of this table	
2 CEmN-EGR(	In addition to <u>relevant</u> requirements of CEmN-EGR, provisions of 305. 3 ( <u>redundancy requirements</u> )		2 CEmN-EGR(R)	In addition to relevant requirements of CEmN-EGR, redundancy require- ments (Provisions of <b>305. 3</b> ) (redundancy requirements)	
3 CEmN-EGR(	In addition to <u>relevant</u> requirements of <b>CEmN-EGR</b> , paragraphs <b>2~6</b> of <b>Table 2.3.3</b> (Type approval or test/survey requirements)		3 CEmN-EGR(S)	In addition to relevant-requirements of CEmN-EGR, test and survey re- <u>quirements</u> (Items 2~6 of Table 2.3.3) (Type approval or test/survey re- <del>quirements)</del>	
	(Omitted)			(Omitted)	
305. EGR Syste 1. General	m Configuration	305. EGR System Configuration			
(1) Exhaust <u>diesel</u> e inders f	Gas Recirculation is the process of recirculating a portion of the ngine exhaust gases, typically up to 40%, back to the engine cylor the purpose of reducing the amount of excess oxygen within ander and thereby reducing engine NOx emissions.	(1) Exhaust Gas Recirculation is the process of recirculating a portion of discellarge avaluate against the process of recirculating a portion of			
	(Omitted)	(Omitted)			

Present	Amendment				
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxides Emission Abatement Systems				
Section 3 Exhaust Gas Recirculation(EGR) System	Section 3 Exhaust Gas Recirculation(EGR) System				
307. EGR System Piping	307. EGR Piping Systems				
<ol> <li>Exhaust Gas Piping Systems         <ol> <li>Exhaust Gas Piping/Scrubber Materials and Installation</li></ol></li></ol>	<ol> <li>Exhaust Gas Piping Systems         <ol> <li>Exhaust Gas Piping/Scrubber Materials and Installation</li></ol></li></ol>				
(Omitted)	(Omitted)				

Present	Amendment				
CHAPTER 2 Nitrogen oxides Emission Abatement System	CHAPTER 2 Nitrogen oxide <del>s</del> Emission Abatement System <u>s</u>				
Section 3 Exhaust Gas Recirculation(EGR) System	Section 3 Exhaust Gas Recirculation(EGR) System				
308. System Design	308. System Design				
(Omitted)	(Omitted)				
2. Control and Monitoring System	2. Control and Monitoring System				
<ul> <li>(Omitted)</li> <li>(2) The temperatures, pressures and flows in the EGR system and associated systems are to be controlled and monitored as follows: (Omitted)</li> <li>(C) Indications of parameters necessary for the safe and effective operation of exhaust gas recirculation system are to be provided at the local and, as applicable, remote control stations, as per Table 2.3.2 of this <u>Guidance</u> and are to include the following parameters: <ul> <li>(a) EGR system pump/fan/blower/motor operational status</li> <li>(b) EGR system parameters for operational safety</li> <li>(c) Level indication of EGR system tanks</li> <li>(d) Status of any EGR system alarms, shutdowns and Emergency Stop</li> </ul> </li> </ul>	<ul> <li>systems are to be controlled and monitored as follows: (Omitted)</li> <li>(C) Indications of parameters necessary for the safe and effective oper ation of exhaust gas recirculation system are to be provided at th local and, as applicable, remote control stations, as per Table 2.3. of this GuidanceSection and are to include the following parameters: <ul> <li>(a) EGR system pump/fan/blower/motor operational status</li> <li>(b) EGR system parameters for operational safety</li> <li>(c) Level indication of EGR system tanks</li> </ul> </li> </ul>				
<ul> <li>3. Safety Shutdown System <ul> <li>(Omitted)</li> <li>(2) Monitoring and safety shutdowns are to be in accordance with Table 2.3.2 of this <u>Guidance</u>.</li> </ul> </li> </ul>	<ul> <li>3. Safety Shutdown System <ul> <li>(Omitted)</li> <li>(2) Monitoring and safety shutdowns are to be in accordance with Table</li> <li>2.3.2 of this GuidanceSection.</li> </ul> </li> </ul>				
(Omitted)	(Omitted)				

	Present	t			Amendment
Table 2.3	CHAPTER 2 Nitrogen oxides Er Section 3 Exhaust Gas Reci			n	(Refer to the next page)
No.	Components	Approval of Administration or Class Type approval	<u>Class</u> Type approval	Test and Survey	
1	Control panel for EGR <sup>(5)</sup>			•	
2	Pumps(incl. motors and controlgears for motors)(1).(6)			•	
3	Blowers(incl. motors and controlgears for motors) <sup>(1),(6)</sup>			•	
4	Scrubber body <sup>(2),(6)</sup>			•	
5	Heat exchanger <sup>(3),(6)</sup>			•	
6	Storage tank for washwater treatment chemical <sup>(4),(6)</sup>			•	
Rules (2) The e be s requir (3) It sha (4) Storag er wi (5) Where stalle	onents for the continual operation of the EGR are to be tested in accord. Intire length of both longitudinal and circumferential welded joints and ubjected to liquid penetrant testing(PT). Where considered necessary ed. (2022) If be inspected based on the <u>Rule</u> of Pt 5 Ch 5 Sec 3. (2022) the tank that do not form part of the hull are to be subjected to a hydra th the attachment after manufacture. a equipment specified in <u>Guidance</u> 6, Ch 1 and Ch 2, 301.1 is installed d in the control panel/power panel. (See Guidance Pt 6, Ch 1 and Ch 2 e applicable class notation 'CEmN-EGR(S)' in Table 2.3.1	exhaust gas pipe or wash wate by the Surveyor, additional r aulic test at a head pressure of Regardless of class notation, t	r pipe joints on so non-destructive exa 2.5 m on the tank	aminations may be top plate, togeth-	
	(Omittee	5)			

(Refer to the previous page)			Emission Abatem	ent Syste	m			
		CHAPTER 2 Nitrogen oxides Emission Abatement System Section 3 Exhaust Gas Recirculation(EGR) System						
	Table 2.3.3 Test and Survey for components of EGR (2022)							
	No.	Components	Approval of Administration or Class Type approval	<del>Class-</del> Type approval	Test and Survey			
	1	Control panel for EGR <sup>(5)</sup>		•(6)				
	2	Pumps(incl. motors and controlgears for motors) <sup>(1),(6)</sup> (1),(2)			٠			
	3	Blowers(incl. motors and controlgears for motors) <sup>(1),(6)</sup> (1),(2)			•			
	4	Scrubber body <sup>(2),(6)</sup> (1),(3)			•			
	5	Heat exchanger <sup>(3),(6)</sup> (1),(3)			•			
	6	Storage tank for washwater treatment chemical <sup>(4),(6)(1),(5)</sup>			•			
	( <u>())(2)</u> Cd <b>6</b> o ( <u>2)(3)</u> Ti bod natii ( <u>3)(4)</u> It ( <u>4)(5)</u> S plat ( <u>5)(6)</u> W Reg <b>Ch</b>	the applicable class notation 'CEmN-EGR(S)' in Table 2.3.1 omponents for the continual operation of the EGR are to be tested f the Rules for the Classification of Steel Ships. he entire length of both longitudinal and circumferential welded jo y are to be subjected to liquid penetrant testing(PT). Where consider ons may be required. (2022) shall be inspected based on the Rules for the Classification of Steel torage tank that do not form part of the hull are to be subjected e, together with the attachment after manufacture. //here equipment specified in Guidance relating to the Rules for the gardless of class notation, the type approval product is to be installe 2, 301.1) the applicable class notation 'CEmN-EGR(S)' in Table 2.3.1	ints and exhaust gas pipe or wa dered necessary by the Surveyor, <u>el Ships</u> of Pt 5 Ch 5 Sec 3. <i>(20</i> to a hydraulic test at a head pr <u>e Classification of Steel Ships</u> 6,	ash water pipe join additional non-des 222) ressure of 2.5 m o Ch 1 and Ch 2, 30	nts on scrubb structive exam on the tank to 01.1 is installe			
		(Omit						

Present	Amendment				
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems				
Section 1 General	Section 1 General				
<ul> <li>101. General</li> <li>1. This Chapter applies to sulphur oxide emission abatement system to use fuel oil containing small sulphur content or to control ratio of emission sulphur dioxide per carbon dioxide (SO2(ppm)CO2(% v/v)) to the atmosphere through engines installed on ships.</li> <li>2. The containing sulphur content of fuel oil in paragraph 1 is to be complied with the Reg.14 of MARPOL Annex VI.</li> <li>3. Amount of emission ratio via <u>sulphur oxide</u> emission abatement system in paragraph 1 is to be complied with IMO Res.MEPC.259(68). taking into account operating environment of installed ship. (New)</li> </ul>	<ul> <li>101. General</li> <li>1. This Chapter applies to sulphur oxide(hereinafter SOx) emission abatement systems to use fuel oil containing small sulphur content or to control ratio of emission sulphur dioxide per carbon dioxide (SO2(ppm)CO2(% v/v)) to the atmosphere through engines installed on ships.</li> <li>2. The containing sulphur content of fuel oil in paragraph 1 is to be complied with the Reg.14 of MARPOL Annex VI.</li> <li>3. Amount of emission ratio via sulphur oxideSOx emission abatement systems in paragraph 1 is to be complied with IMO Res.MEPC.259(68)340(77), taking into account operating environment of installed ship.</li> <li>4. Where considered necessary by the Society, the requirements in this Chapter can be applied correspondingly to systems other than those intended for reducing SOx emissions.</li> </ul>				

Present	Amendment
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems
<ul> <li>102. Notation</li> <li>1. Ships equipped with the <u>nitrogen oxides</u> emission abatement system specified in 101. 1 shall be applied the "CEmS" notation.</li> <li>2. Additional notation is to be applied in accordance with mechanism of <u>sulphur oxides</u> emission abatement system as follow: <ul> <li>CEmS-EGC : Ships equipped with exhaust gas cleaning system conformed to Sec. 2</li> <li>CEmS-LSF : Ships using low sulphur fuel complied with Sec. 4 <u>without exhaust gas cleaning system</u></li> </ul> </li> <li>(New)</li> </ul>	<ul> <li>102. Notation <ol> <li>Ships equipped with the nitrogen oxidesSOx emission abatement systems specified in 101. 1 shall be applied the "CEmS" notation.</li> <li>Additional notation is to be applied in accordance with mechanism of sulphur oxidesSOx emission abatement systems as follow: <ul> <li>CEmS-EGC : Ships equipped with exhaust gas cleaning system conformed to Sec. 2</li> <li>CEmS-LSF : Ships using low sulphur fuel oil complied with Sec. 4 without exhaust gas cleaning system</li> </ul> </li> <li>When multiple SOx emission abatement systems are applied, the additional notations in 102. 2 can be specified side-by-side. <ul> <li>For example, notation "CEmS-EGC, LSF" is applied when a ship complies with the Reg.14.1 of MARPOL Annex VI through exhaust gas cleaning system following Section 2, and satisfies the Reg.14.4 of MARPOL Annex VI using low shlphur fuel oil while the ship is operating within an emission control area.</li> </ul> </li> </ol></li></ul>
3. For ships with ready for exhaust gas cleaning system, notation is applied in accordance with Sec. 3.	<u>4.</u> For ships with ready for exhaust gas cleaning system, notation is applied in accordance with Sec. 3.
(Omitted)	(Omitted)

Present	Amendment
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems
Section 2 Exhaust Gas Cleaning system(EGC)	Section 2 Exhaust Gas Cleaning(EGC) system
201. General	201. General
1. This <u>Guidance are</u> to apply to arrangements and system design of Exhaust Gas Cleaning system reducing SOx emissions of fuel oil combustion machi- nery except incinerator.	<ol> <li>This <u>GuidanceSection</u> areis to apply to arrangements and system design of Exhaust Gas Cleaning(<u>hereinafter EGC</u>) system reducing SOx emissions of fuel oil combustion machinery except incinerator.</li> </ol>
<ol> <li>For items not specified in this <u>Guidance</u>, the relevant requirements specified in <b>Pt 5</b> of the <u>Rules</u> apply.</li> </ol>	<ol> <li>For items not specified in this GuidanceSection, the relevant requirements specified in Pt 5 of the Rules for the Classification of Steel Ships apply.</li> </ol>
(New) (to the next page)	<ul> <li>3. As separate from requirements in this Section, the performance and tests, etc. related to EGC system to reduce SOx emission are to comply with requirements in Conventions and guidelines such as the MARPOL Annex VI and MO Res.MEPC.340(77) and requirements from administration such as Marine Environment Management Act in Republic of Korea.</li> <li>(to the next page)</li> </ul>

Present					Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems			С	HAPTER	3 Sulphur oxide Emission Abatement Systems		
	Section	n 2 Exhaust Gas Cleaning system(EGC)		Section	n 2 Exhaust Gas Cleaning(EGC) system		
201.	General		201.	General			
	The washwate MEPC.259(68).	r discharge criteria is to meet the requirements of IMO Res.	<del>3.</del>	The washwate MEPC.259(68).	er discharge criteria is to meet the requirements of <b>IMO Res</b> .		
4. <u>Since EGC technology will be under constant development, the requirements</u> of this Guidance may need to be supported by additional <u>information and requirements</u> , on a case by case basis. Designs that are not in compliance with this <u>Guidance</u> may be approved after evaluation by the Society, provided that it can be demonstrated that the design represents an equal or better level of safety.				4. Since EGC technology will be under constant development, tThe requirements of this Section may need to be supported by additional information and requirementsconsiderations, on a case by case basis. Designs that are not in compliance with this GuidanceSection may be approved after evaluation by the Society, provided that it can be demonstrated that the design represents an equal or better level of safety.			
	Notation		202. Notation (Omitted)				
· ·	e 3.2.1 Class No	tation of EGC	Table 3.2.1 Class Notation of EGC				
No.	Notation	relevant requirements	No.	Notation	relevant requirements		
1	CEmS-EGC	All requirements of Section 2 EGC excluding the relevant requirements of item 2 and 3 of Table 3.2.1	1	CEmS-EGC	All requirements of <b>Section 2 EGC</b> excluding the relevant requirements of item 2 and 3 of this table		
2	CEmS-EGC(R)	In addition to <u>relevant</u> requirements of <b>CEmS-EGC</b> , provisions of <b>205. 3</b> (redundancy requirements)	2	CEmS-EGC(R)	In addition to relevant requirements of CEmS-EGC, redundancy require- ments (Provisions of <b>205. 3</b> ) (redundancy requirements)		
3 CEmS-EGC(S) In addition to <u>relevant</u> requirements of CEmS-EGC, item 4.~ 8. of Table 3.2.4 (Type approval or test/survey requirements)				CEmS-EGC(S)	In addition to relevant requirements of CEmS-EGC, test and survey re- quirements (Item 4.~ 8. of Table 3.2.4) (Type approval or test/survey re- quirements)		
		(Omitted)			(Omitted)		

Present		Amendment				
CHAPTER 3 Sulphur oxide Em Systems	ission Ab	patement	CHAPTER 3 Sulphur oxide Em Systems	nission Ab	atement	
Section 2 Exhaust Gas Cleaning system(EGC)		Section 2 Exhaust Gas Cleaning(EGC) system				
203. Plans and Data			203. Plans and Data			
(Omitted)			(Omitted)			
<ol> <li><u>Documents required by IMO Res. MEPC.259(68)</u> are to be additionally submitted.</li> </ol>			2. Documents required by IMO Res. MEPC.2 submitted.	<b>59(68)</b> are to	be additionally	
Documents	Scheme A	Scheme B	Documents	Scheme A	Scheme B	
SECP(SOx Emissions Compliance Plan)	Х	Х	SECP(SOx Emissions Compliance Plan)	X	X	
ETM-A(EGC System-Technical Manual for Scheme A)	Х		ETM-A(EGC System-Technical Manual for Scheme A)	X	_	
ETM-B(EGC System-Technical Manual for Scheme B)		Х	ETM-B(EGC System-Technical Manual for Scheme B)	_	X	
OMM(Onboard Monitoring Manual)	Х	Х	OMM(Onboard Monitoring Manual)	X	X	
EGC Record Book	Х	Х	EGC Record Book	X	X	
(Omitted)			(Omitted)			

Present	Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems		
Section 2 Exhaust Gas Cleaning system(EGC)	Section 2 Exhaust Gas Cleaning(EGC) system		
206. EGC System Equipment	206. EGC System Equipment		
(Omitted)	(Omitted)		
3. Dry scrubber consumable equipment	3. Dry scrubber consumable equipment		
<ol> <li>For dry type exhaust gas cleaning systems, details of the granulate supply and discharge systems are to be submitted.</li> <li>Unless alternative means of compliance in accordance with 205. 3. (2) of this <u>Guidance</u> are applicable, drive arrangements for the exhaust cleaning reductant consumable are to be arranged in a redundant arrangement.</li> </ol>	of this GuidanceSection are applicable, drive arrangements for the ex-		
4. Electrical Systems	4. Electrical Systems		
<ul> <li>For items not specified in this <u>Guidance</u>, the relevant requirements specified in Pt 6 of the <u>Rules</u> apply.</li> <li>(1) Electrical Motors and controlgears for motors When the "CEmS-EGC(S)" class notation is applied, motors and controlgears for motors are to be certified in accordance with the relevant requirements specified in Pt 6 of the <u>Rules</u>.</li> </ul>	<ul> <li>specified in Pt 6 of the Rules for the Classification of Steel Ships apply.</li> <li>(1) Electrical Motors and controlgears for motors</li> <li>When the "CEmS-EGC(S)" class notation is applied, motors and controlgears for motors are to be certified in accordance with the relevant</li> </ul>		
(Omitted)	(Omitted)		

Present	Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems		
Section 2 Exhaust Gas Cleaning system(EGC)	Section 2 Exhaust Gas Cleaning(EGC) system		
207. EGC System Piping	207. EGC System Piping		
1. Exhaust Gas Piping Systems	1. Exhaust Gas Piping Systems		
(Omitted)	(Omitted)		
<ul> <li>(3) Interconnection of exhaust gas piping</li> <li>(A) Normally, exhaust pipes from <u>diesel</u> engines and flue gas pipes from oil-fired boilers are to be routed separately and not interconnected. However, interconnected exhaust piping systems to a common EGC unit may be accepted subject to the arrangements preventing the passage or leakage of exhaust gases to other equipment or spaces that may then pose a safety risk to that equipment or health risk to the vessel's crew or passengers.</li> </ul>	<ul> <li>(3) Interconnection of exhaust gas piping</li> <li>(A) Normally, exhaust pipes from <u>diesel</u> engines and flue gas pipes from oil-fired boilers are to be routed separately and not interconnected. However, interconnected exhaust piping systems to a common EGC unit may be accepted subject to the arrangements preventing the passage or leakage of exhaust gases to other equipment or spaces that may then pose a safety risk to that equipment or health risk to the vessel's crew or passengers.</li> <li>(Omitted)</li> </ul>		
5. Residue Tank	5. Residue Tank		
(Omitted)	(Omitted)		
(4) The EGC residue tank is to be provided with air pipes complying with <b>Pt 5, Ch 6, 201.</b> of the <u>Rules</u> . The residue tank is to be arranged with a high level alarm.	(4) The EGC residue tank is to be provided with air pipes complying with Pt 5, Ch 6, 201. of the <u>Rules for the Classification of Steel Ships</u> . The residue tank is to be arranged with a high level alarm.		
(5) Sounding arrangements are to be provided for the EGC residue tank in accordance with Pt 5, Ch 6, 203. and Pt 8, Ch 2, Sec 1 of the <u>Rules</u> .	(5) Sounding arrangements are to be provided for the EGC residue tank in accordance with Pt 5, Ch 6, 203. and Pt 8, Ch 2, Sec 1 of the <u>Rules for the Classification of Steel Ships</u> .		
<ul> <li>(6) The EGC residue tank is to be so designed as to facilitate cleaning.</li> <li>(7) Where EGC residue tanks used in closed loop chemical treatment systems are also used as the overflow tank for the NaOH storage tank, the additional requirements of <b>206. 3.</b> of this <u>Guidance</u> are to be applied.</li> </ul>	<ul> <li>(6) The EGC residue tank is to be so designed as to facilitate cleaning.</li> <li>(7) Where EGC residue tanks used in closed loop chemical treatment systems are also used as the overflow tank for the NaOH storage tank, the additional requirements of <b>206. 3.</b> of this <u>GuidanceSection</u> are to be applied.</li> </ul>		
(Omitted)	(Omitted)		

Present	Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems		
Section 2 Exhaust Gas Cleaning(EGC) system	Section 2 Exhaust Gas Cleaning(EGC) system		
208. System Design	208. System Design		
(Omitted)	(Omitted)		
2. Control and Monitoring System	2. Control and Monitoring System		
(Omitted)	(Omitted)		
<ul><li>(2) The temperatures, pressures and flows in the EGC system and associated systems are to be controlled and monitored as follows: (Omitted)</li></ul>	<ul><li>(2) The temperatures, pressures and flows in the EGC system and associated systems are to be controlled and monitored as follows: (Omitted)</li></ul>		
<ul> <li>(C) Indications of parameters necessary for the safe and effective operation of the exhaust gas cleaning process are to be provided at the local and, as applicable, remote control stations, as per Table 3.2.3 of this <u>Guidance</u> and are to include the following parameters:</li> <li>(a) EGC system pump/fan/blower/motor operational status</li> <li>(b) EGC system parameters for operational safety</li> <li>(c) Level indication of EGC system tanks</li> <li>(d) Status of any EGC system alarms, shutdowns and Emergency Stop</li> </ul>	<ul> <li>(C) Indications of parameters necessary for the safe and effective operation of the exhaust gas cleaning process are to be provided at the local and, as applicable, remote control stations, as per Table 3.2.3 of this GuidanceSection and are to include the following parameters: <ul> <li>(a) EGC system pump/fan/blower/motor operational status</li> <li>(b) EGC system parameters for operational safety</li> <li>(c) Level indication of EGC system tanks</li> <li>(d) Status of any EGC system alarms, shutdowns and Emergency Stop</li> </ul> </li> </ul>		
3. Safety Shutdown System	3. Safety Shutdown System		
(Omitted)	(Omitted)		
<ul> <li>(2) Monitoring and safety shutdowns are to be in accordance with Table</li> <li>3.2.3 of this <u>Guidance</u>.</li> </ul>	<ul><li>(2) Monitoring and safety shutdowns are to be in accordance with Table 3.2.3 of this GuidanceSection.</li></ul>		
(Omitted)	(Omitted)		

	Present			Amendment	
Table 3.2.	CHAPTER 3 Sulphur oxide Section 2 Exhaust Ga 4. Test and Survey for components of EGC (2022)			ns	(Refer to the next page)
No.	Components	Approval of Administration or Class Type approval	<u>Class</u> Type approval	Test and Survey	
1	Exhaust gas emission monitoring system	٩			
2	Washwater emission monitoring system		●		
3	Control panel for EGC <sup>(5)</sup>			•	
4	Pumps(incl. motors and controlgears for motors)(1),(6)			•	
5	Blowers(incl. motors and controlgears for motors) <sup>(1),(6)</sup>			•	
6	Scrubber body <sup>(2),(6),(7)</sup>			•	
7	Heat exchanger(3).(6)			•	
8	Storage tank for washwater treatment chemical(4),(6)			•	
<ul> <li>Note.</li> <li>(1) Components for the continual operation of the EGC are to be tested in accordance with the requirements specified in Pt 5, Ch 6 &amp; Pt 6 of the <u>Rules</u>.</li> <li>(2) The entire length of both longitudinal and circumferential welded joints and exhaust gas pipe or wash water pipe joints on scrubber body are to be subjected to liquid penetrant testing(PT). Where considered necessary by the Surveyor, additional non-destructive test may be required. (2022)</li> <li>(3) It shall be inspected based on the <u>Rule</u> of Pt 5 Ch 5 Sec 3. (2022)</li> <li>(4) Storage tank that do not form part of the hull are to be subjected to a hydraulic test at a head pressure of 2.5 m on the tank top plate, together with the attachment after manufacture.</li> <li>(5) Where equipment specified in <u>Guidance</u> 6, Ch 1 and Ch 2, 301.1 is installed, Regardless of class notation, the type approval product is to be installed in the control panel/power panel. (See <u>Guidance Pt 6, Ch 1 and Ch 2, 301.1</u>)</li> <li>(6) For the applicable class notation 'CEmS-EGC(S)' in Table 3.2.1</li> <li>(7) When vessels install scrubber without exhaust gas by-pass arrangement required in 205. 4, scrubber body is to be performed non-destructive examinations irrespective of notation in 202. (2022)</li> </ul>					
	(1	///////eu/			

Present	Amendment				
Refer to the previous page)	CHAPTER 3 Sulphur oxide Emission Abatement Systems			ems	
		Section 2 Exhaust Gas	Cleaning(EGC) syst	em	
	Table 3.     No.	2.4. Test and Survey for components of EGC (2022) Components	Approval of Administration or Class Type approval	<del>Class</del> Type approval	Test and Surve
	1	Exhaust gas emission monitoring system	•	● <sup>(6)</sup>	
	2	Washwater emission monitoring system		● <sup>(6)</sup>	
	3	Control panel for EGC <sup>(5)</sup>		•(6)	•
	4	Pumps(incl. motors and controlgears for motors) <sup>(1),(6)(1),(2)</sup>			•
	5	Blowers(incl. motors and controlgears for motors) <sup>(1),(6)(1),(2)</sup>			•
	6	Scrubber body <sup>(2),(6),(7)</sup> (1),(3),(7)			•
	7	Heat exchanger <sup>(3),(6)</sup> (1),(4)			•
	8	Storage tank for washwater treatment chemical (4),(5)			•
	(1)(2) Co of th (2)(3) Th are requ (3)(4) It (4)(5) Stu plate (5)(6) Wh Rega Ch 2 (6) For t (7) When	the applicable class notation 'CEmS-EGC(S)' in Table 3.2.1 mponents for the continual operation of the EGC are to be tested the Rules for the Classification of Steel Ships. The entire length of both longitudinal and circumferential welded join to be subjected to liquid penetrant testing(PT). Where considered red. (2022) shall be inspected based on the Rules for the Classification of St prage tank that do not form part of the hull are to be subjected , together with the attachment after manufacture. There equipment specified in Guidance relating to the Rules for the ruless of class notation, the type approval product is to be inst to ships install scrubber without exhaust gas by-pass arrangement examinations irrespective of notation in 202, (2022)	nts and exhaust gas pipe or wa d necessary by the Surveyor, a <u>ceel Ships</u> of <b>Pt 5 Ch 5 Sec 3</b> . ed to a hydraulic test at a hea <u>e Classification of Steel Ships</u> F alled in the control panel/power	ash water pipe join additional non-dest <i>(2022)</i> ad pressure of 2.5 Pt 6, Ch 1 and Ch r panel. (See Guida	ts on scrubber boo ructive test may b m on the tank to 2, 301.1 is installe nce Pt 6, Ch 1 ar

Present	Amendment
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems
Section 2 Exhaust Gas Cleaning(EGC) system	Section 2 Exhaust Gas Cleaning(EGC) system
210. Periodical Surveys	210. Periodical Surveys
1. General	1. General
For items not specified in this <u>Guidance</u> , the relevant requirements specified in <b>Pt 1</b> of the <u>Rules</u> apply.	For items not specified in this <u>GuidanceSection</u> , the relevant requirements specified in <b>Pt 1</b> of the <b>Rules</b> <u>for the Classification of Steel Ships</u> apply.
<ul> <li>2. Annual Survey</li> <li>Annual surveys are to be included.</li> <li>(1) External examination of all components, including scrubber unit, chemical treatment piping/supply unit, washwater, tanks, pumps, valves and piping, etc</li> <li>(2) Performance test of the instrumentation, control, monitoring, and safety equipment including indicators and alarms.</li> <li>(3) Performance test of Changeover devices of exhaust gas pipes and the corresponding indicator</li> <li>(4) Operation test of Remote shut-off devices for reductant agent storage tank valves if installed</li> <li>(5) General examinations of safety and protective equipment(refer to 207.3.(8))</li> <li>(6) Performance test of Safety showers Eyewash if installed</li> <li>(7) Instruction and operation manual, the location of the applicable warning notices(refer to 204)</li> <li>(8) Confirmation that the documents required by IMO Res. MEPC.259 (68) are well maintained (see Section 203.2).</li> </ul>	<ul> <li>2. Annual Survey</li> <li>Annual surveys are to be included.</li> <li>(1) External examination of all components, including scrubber unit, chemical treatment piping/supply unit, washwater, tanks, pumps, valves and piping, etc</li> <li>(2) Performance test of the instrumentation, control, monitoring, and safety equipment including indicators and alarms.</li> <li>(3) Performance test of Changeover devices of exhaust gas pipes and the corresponding indicator</li> <li>(4) Operation test of Remote shut-off devices for reductant agent storage tank valves if installed</li> <li>(5) General examinations of safety and protective equipment(refer to 207.3.(8))</li> <li>(6) Performance test of Safety showers Eyewash if installed</li> <li>(7) Instruction and operation manual, the location of the applicable warning notices(refer to 204)</li> <li>(8) Confirmation that the documents required by IMO Res. MEPC.259 (68) are well maintained (see Section 203.2):</li> </ul>
(Omitted)	(Omitted)

Present	Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems		
Section 3 Exhaust Gas Cleaning system(EGC) Ready ships	Section 3 Exhaust Gas Cleaning system(EGC) Ready ships		
301. General	301. General		
1. This <u>Guidance</u> applies to ships which are prepared for conversion with the design or the partial installation related with exhaust gas cleaning system mentioned in <b>Sec 2</b> during the new building phase or in-service.	1. This <u>GuidanceSection</u> applies to ships which are prepared for conversion with the design or the partial installation related with exhaust gas cleaning system mentioned in <b>Sec 2</b> during the new building phase or in-service.		
2. EGC ready levels are defined in 2 steps, and additionally defined in 4 steps according to type of system.	<ol> <li>EGC ready levels are defined in 2 steps, and additionally defined in 4 steps according to type of system.</li> </ol>		
(Omitted)	(Omitted)		
303. Requirements for levels of EGC Ready	303. Requirements for levels of EGC Ready		
<ol> <li>General         <ol> <li>This <u>Guidance</u> prescribes plans to be submitted and consideration for preparing(refer to below 4.) the exhaust gas cleaning system. The design and installation of structures and systems are to be in accordance with applicable requirements in Sec 3.</li> <li>Drawing approval and survey for EGC ready are not accepted as Drawing approval and survey for conversion of exhaust gas cleaning system. When the ship is converted, drawing approval and surey are to be carried out in accordance with Sec 3 in force at the time of the ship conversion. Approved Drawings and certifications from new building stage may be used as reference for conversion.</li> </ol> </li> </ol>	<ul> <li>for preparing(refer to below 4.) the exhaust gas cleaning system. The design and installation of structures and systems are to be in accordance with applicable requirements in Sec 3.</li> <li>(2) Drawing approval and survey for EGC ready are not accepted as Drawing approval and survey for conversion of exhaust gas cleaning system. When the ship is converted, drawing approval and surey are to be carried out in accordance with Sec 3 in force at the time of the</li> </ul>		

Present	Amendment		
CHAPTER 3 Sulphur oxide Emission Abatement Systems	CHAPTER 3 Sulphur oxide Emission Abatement Systems		
Section 4 Ships using low sulphur fuel	Section 4 Ships using Low Sulphur Fuel Oil		
401. General	401. General		
<ol> <li>This Section applies to ships using fuel oil complied with Reg.14 of MARPOL Annex VI without exhaust gas cleaning system.</li> <li>It is applied the "CEmS-LSF" notation for ships arranged fuel oil system in 402., without exhaust gas cleaning system.</li> </ol>	<ol> <li>This Section applies to ships using <u>two kinds of fuel</u> oil complied with Reg.14.1 and Reg.14.4 of MARPOL Annex VI without exhaust gas cleaning system.</li> <li>It is applied the "CEmS-LSF" notation for ships arranged fuel oil system in 402., without exhaust gas cleaning system.</li> </ol>		
	402. Fuel oil system		
402. Fuel oil system	(Omitted)		
<ul> <li>(Omitted)</li> <li>5. For items not specified in this section, the relevant requirements specified in Pt 5 and Pt 8 of the <u>Rules</u> apply.</li> </ul>	<ul> <li>5. For items not specified in this Section, the relevant requirements specified in Pt 5 and Pt 8 of the Rules <u>for the Classification of Steel Ships</u> apply.</li> </ul>		
	(Omitted)		
(Omitted)			

Present	Amendment			
CHAPTER 4 Ships satisfying Energy Efficiency Design Index(EEDI) Phase 3	CHAPTER 4 Ships satisfying Energy Efficiency Design Index(EEDI) Phase 3			
Section 1 General	Section 1 General			
101. General	101. General			
<ol> <li>This <u>Guidance</u> applies to the ships whose verified attained EEDI are less than or equal to the required EEDI for phase 3 in MARPOL Annex VI, Regulation 21 as amended by IMO Res.MEPC.324(75).</li> </ol>	<ol> <li>This <u>GuidanceChapter</u> applies to the ships whose verified attained EEDI are less than or equal to the required EEDI for phase 3 in MARPOL Annex VI, Regulation 21 as amended by IMO Res.MEPC.324(75).</li> </ol>			
<ol> <li>Ships applying the EEDI notation in accordance with this <u>Guidance</u> are to comply with the applicable requirements of MARPOL Annex VI, Regulations 19, 20 and 21, and are to hold a valid IEE Certificate.</li> </ol>	<ol> <li>Ships applying the EEDI notation in accordance with this <u>GuidanceChapter</u> are to comply with the applicable requirements of MARPOL Annex VI, Regulations 19, 20 and 21, and are to hold a valid IEE Certificate.</li> </ol>			
(Omitted)	(Omitted)			